

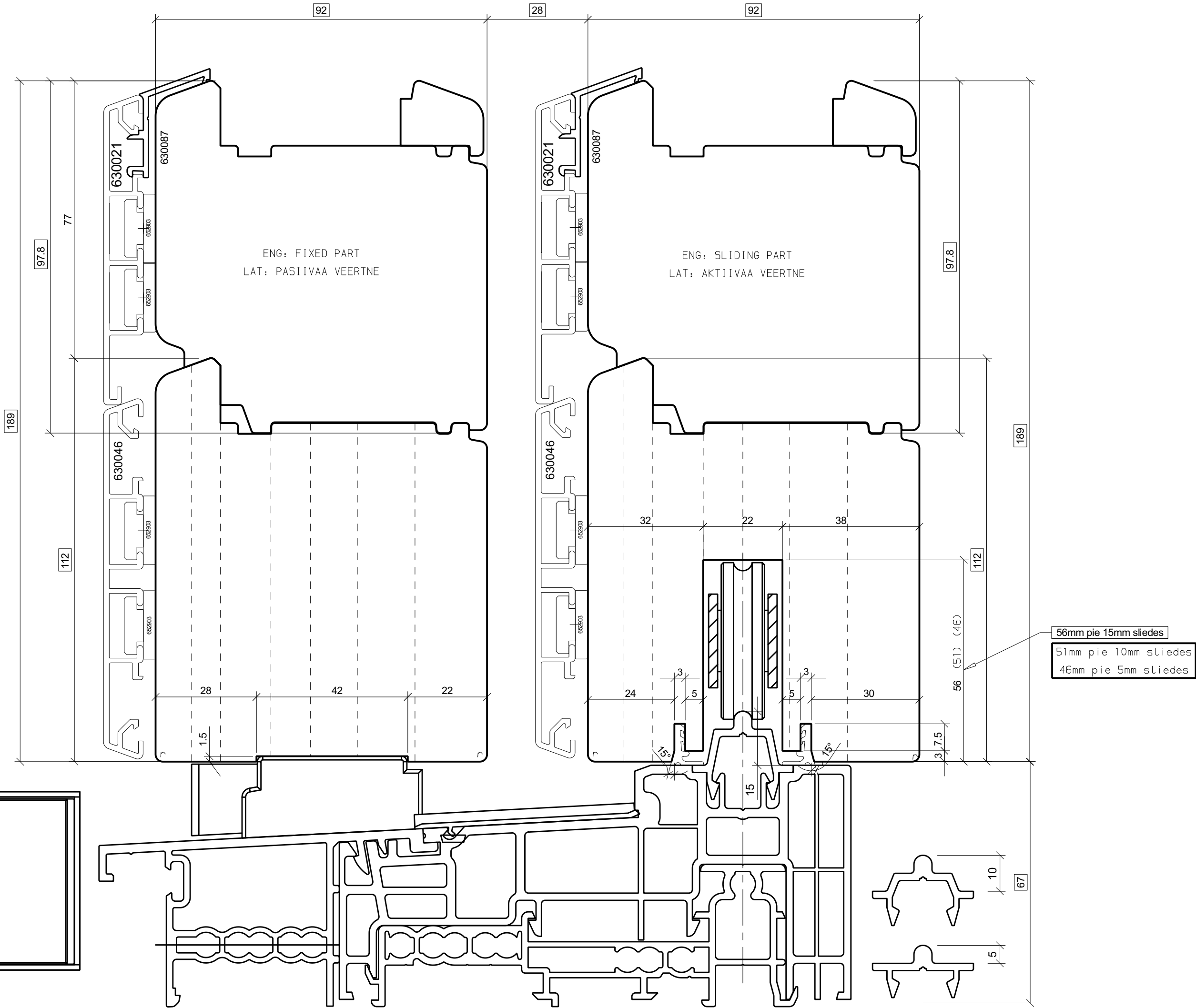
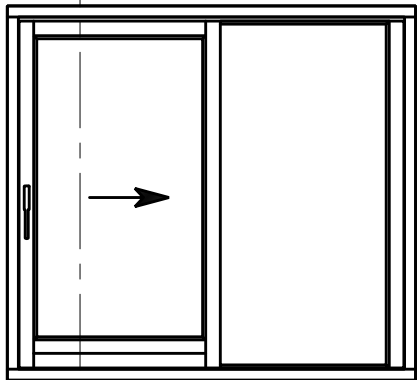
☒ = Schleifz.
✱ = 0.5 mm
⊙ = 0.5x45°
× = 1 x45°
◻ = 1.5x45°
▽ = 2 x45°
⊙ = R 0.5
⊗ = R 1
○ = R 1.5
r = R 2
R = R 2.5

ENG: FRAME ON DOWELS AND SCREWS
LAT: KAARBAS SAVIENOJUMS UZ DIIBELJIEM UN SKRUUVIEM

ENG: These are just example of aluminium profiles - ALL of them have to be confirmed with BUG.
LAT: Alumiinija uzlikas ir paraadiitas tikai kaa piemears. Taas visas ir jaasaskanjo an BUG.

ENG: To increase profile width - change corner joint to counter-tenon and dowels/screws.
LAT: max tapu dziljums ir 112mm deelj instrumenta D320.
Lai palielinaatu detaljas platumu - jaapaariet uz pretprofila un diibelju / skruuvju stuura savienojumu.

								
OERTLI								
Ers.d: .								
Ers.f: .								
.								
GU HS LIFT AND SLIDE DOOR IV92		Maistab		1:1	A2	Gez.	19.04.13	SPA
VERTICAL SECTION-NON SYMMETRIC		K-Nr.		1007038	Gepr.			
BUG ALUMINIUM CLADING		K-Name		BRANGS - WWL HOUSES				
		SD 1505707 001 01 A						



[illegible]

ENG: To increase profile width - change corner joint to countertenon and dowels/screws.
LAT: max tapu dziljums ir 112mm deelj instrumenta D320.
Lai palielinātu detaļas platumu - jāpaarīet uz pretprofilā un diibelt / skrūvju stūura savienojumu.

Technical drawing of a window frame, showing two views: 'ENG: FIXED PART' and 'ENG: SLIDING PART'.

ENG: FIXED PART
LAT: PASIIVAA VEERTNE

ENG: SLIDING PART
LAT: AKTIIVAA VEERTNE

Dimensions (mm):

- Overall width: 158
- Overall height: 86.8
- Top section height: 66
- Bottom section height: 92
- Left side height: 92
- Right side height: 158
- Bottom section width: 28, 42, 22
- Bottom section height: 1.5
- Bottom section width: 24, 32, 22, 38
- Bottom section height: 3, 5, 3, 5, 30
- Bottom section width: 15, 15, 15
- Bottom section height: 3, 7.5
- Bottom section width: 56 (51) (46)
- Bottom section height: 92
- Bottom section width: 10, 5
- Bottom section height: 67

Material specifications:

- SO 99-28
- SO 80-09
- DC 340
- ENG: PASIIVAA VEERTNE
- ENG: AKTIIVAA VEERTNE

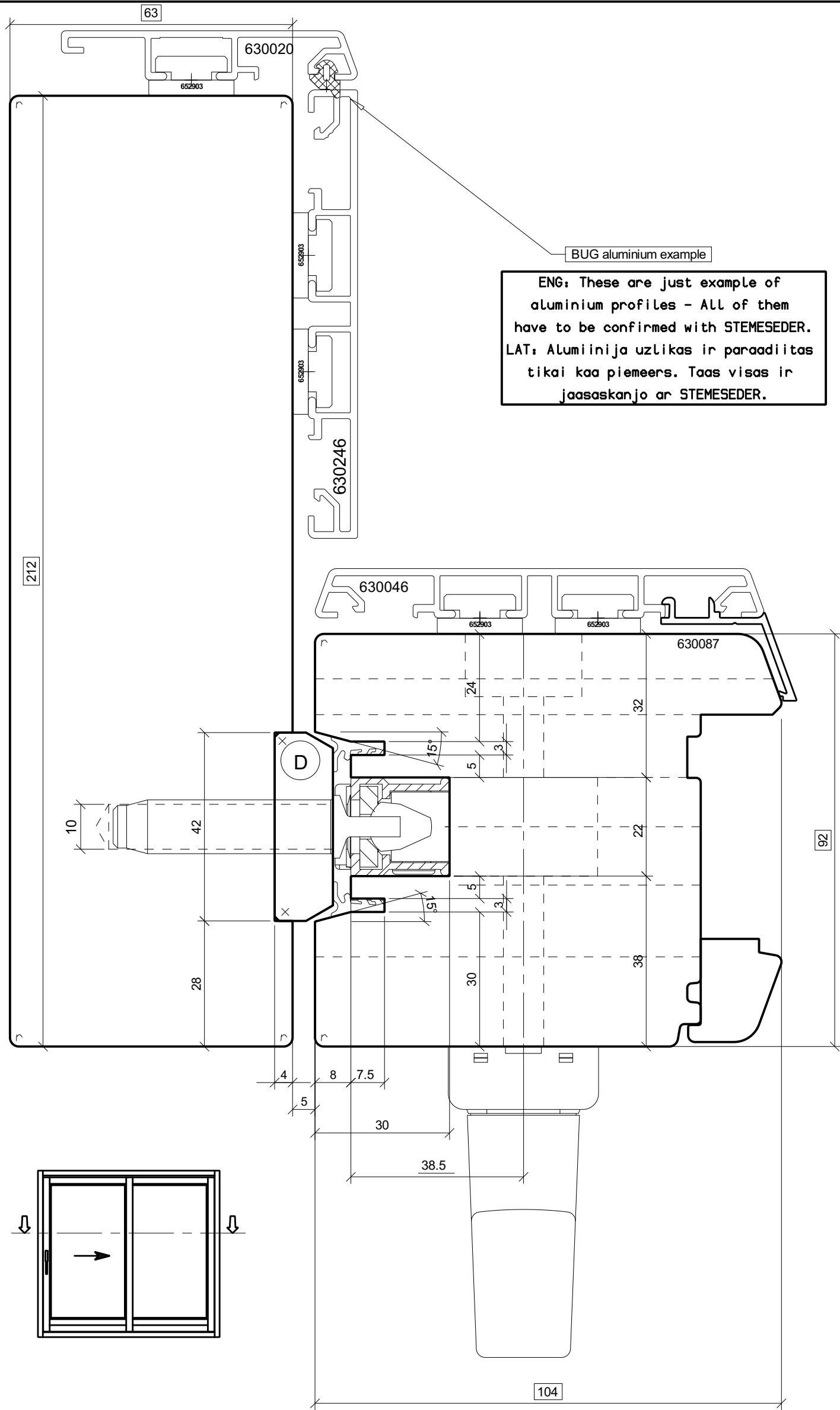
56mm pie 15mm sliedes
51mm pie 10mm sliedes
46mm pie 5mm sliedes



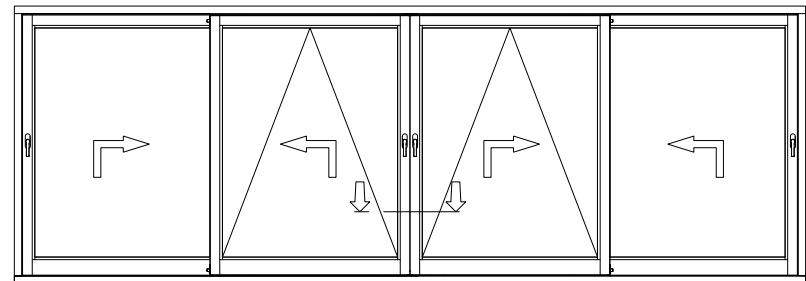
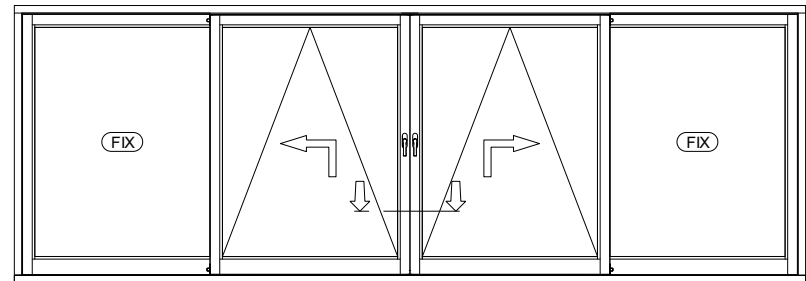
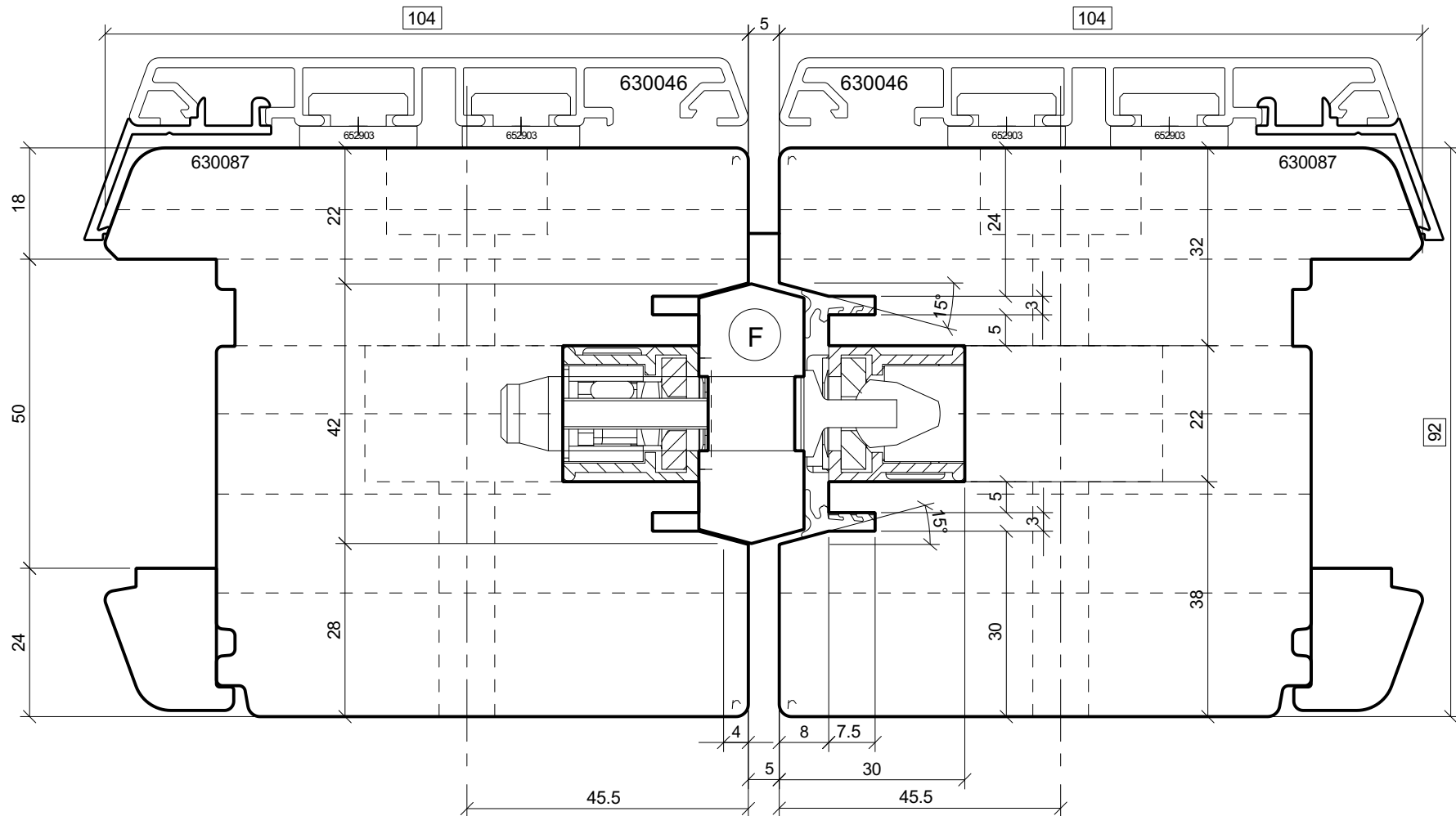
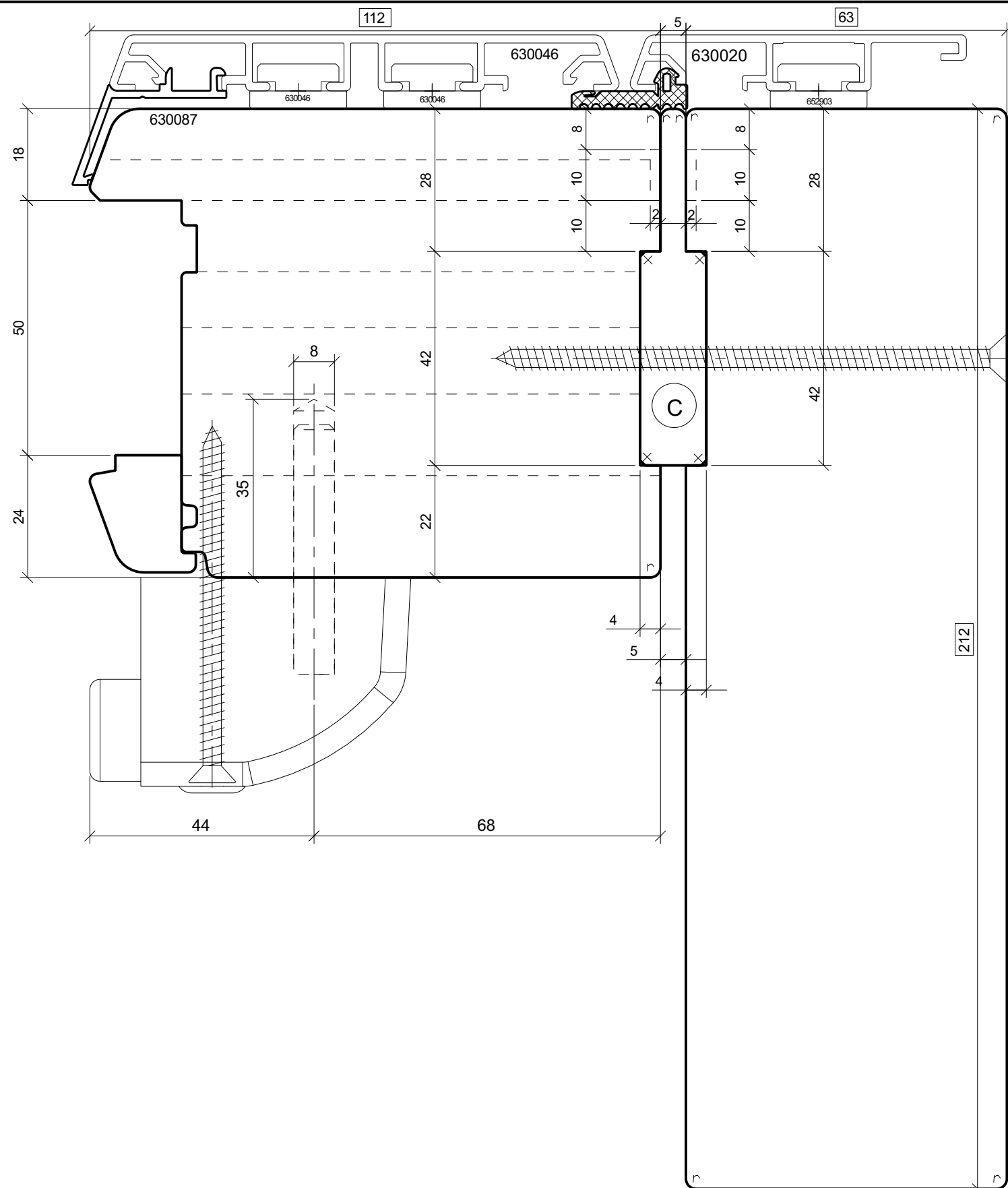
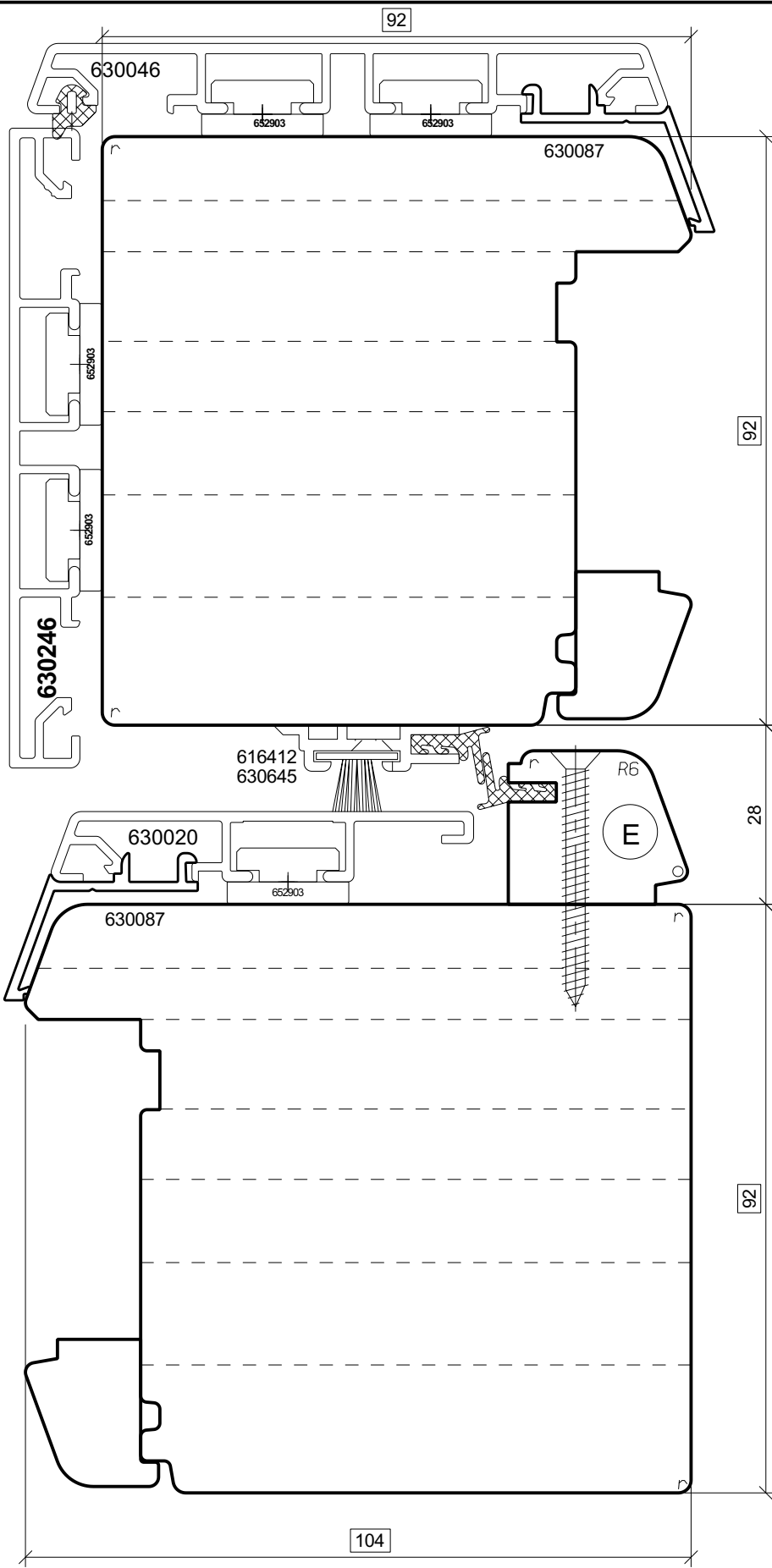
OERTLI

**GU HS LIFT AND SLIDE DOOR IV92
VERTICAL SECTION-NON SYMMETRIC
STEMESEDER ALUMINIUM CLADDING**

SD 1505707 001 02 A



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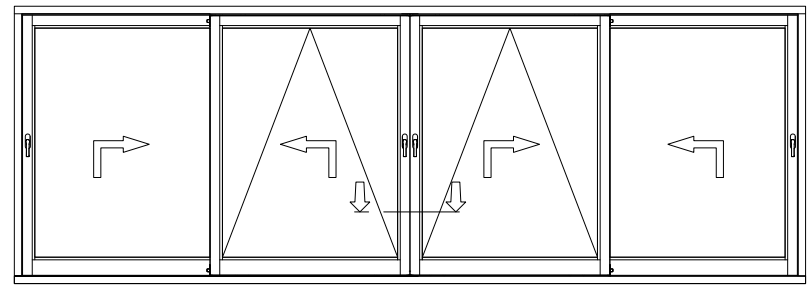
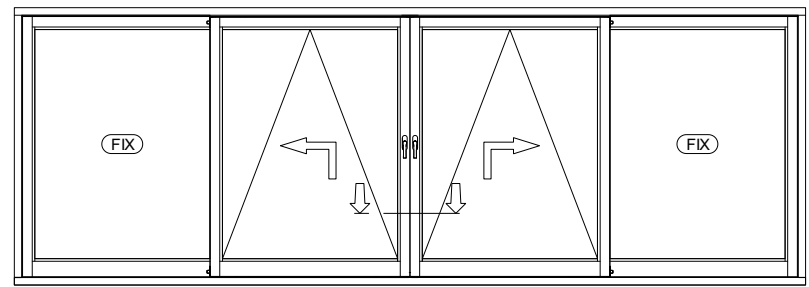
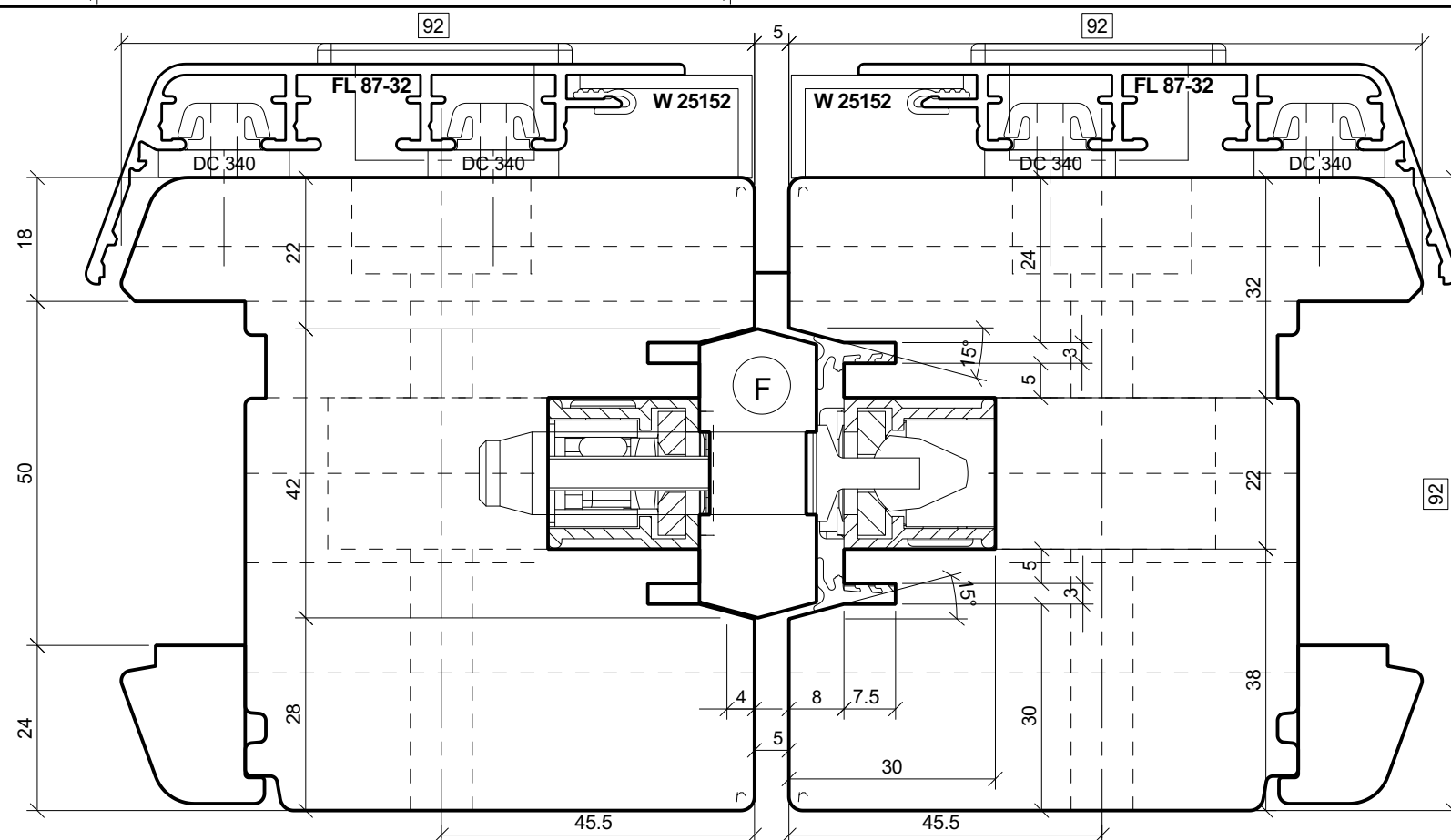
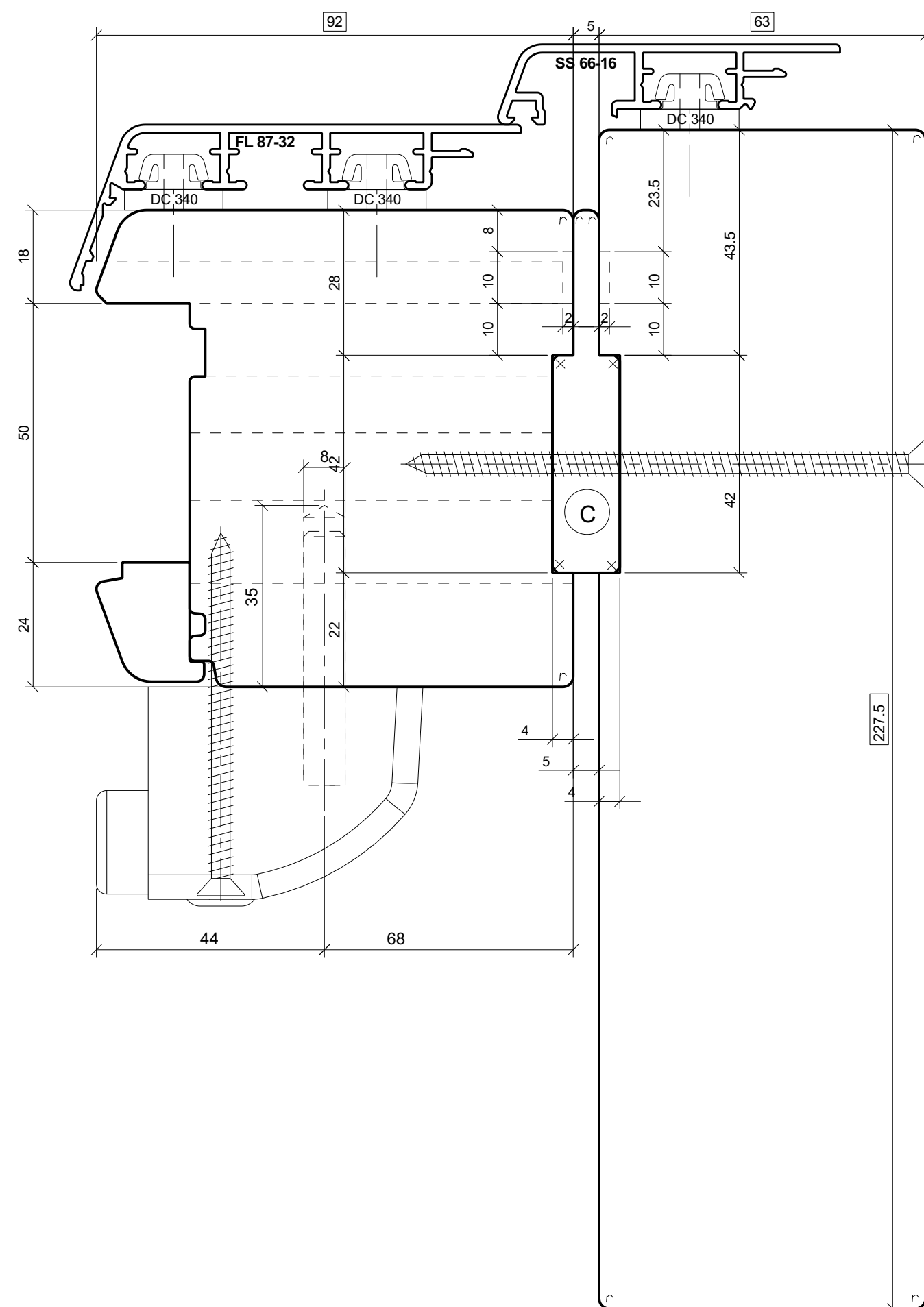
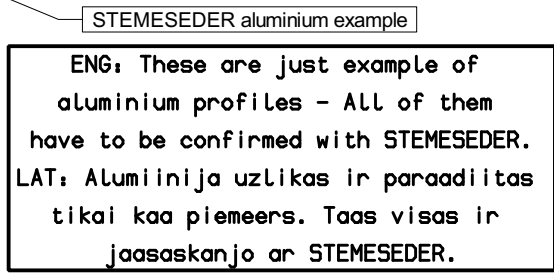


OERTLI
Ers.d: .
Ers.f: .

GU HS LIFT AND SLIDE DOOR IV92
HORIZONTAL SECTION -NON SYMMETRIC
BUG ALUMINIUM CLADING

Maßstab	1:1	A2	Gez.	19.04.13	SPA
K-Nr.	1007038	Gepr.	.	.	.
K-Name	BRANGS - WWL HOUSES				

SD 1505707 002 01 A



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 R = R 2.5

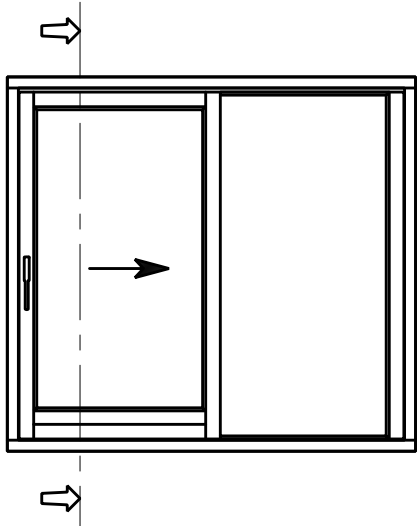
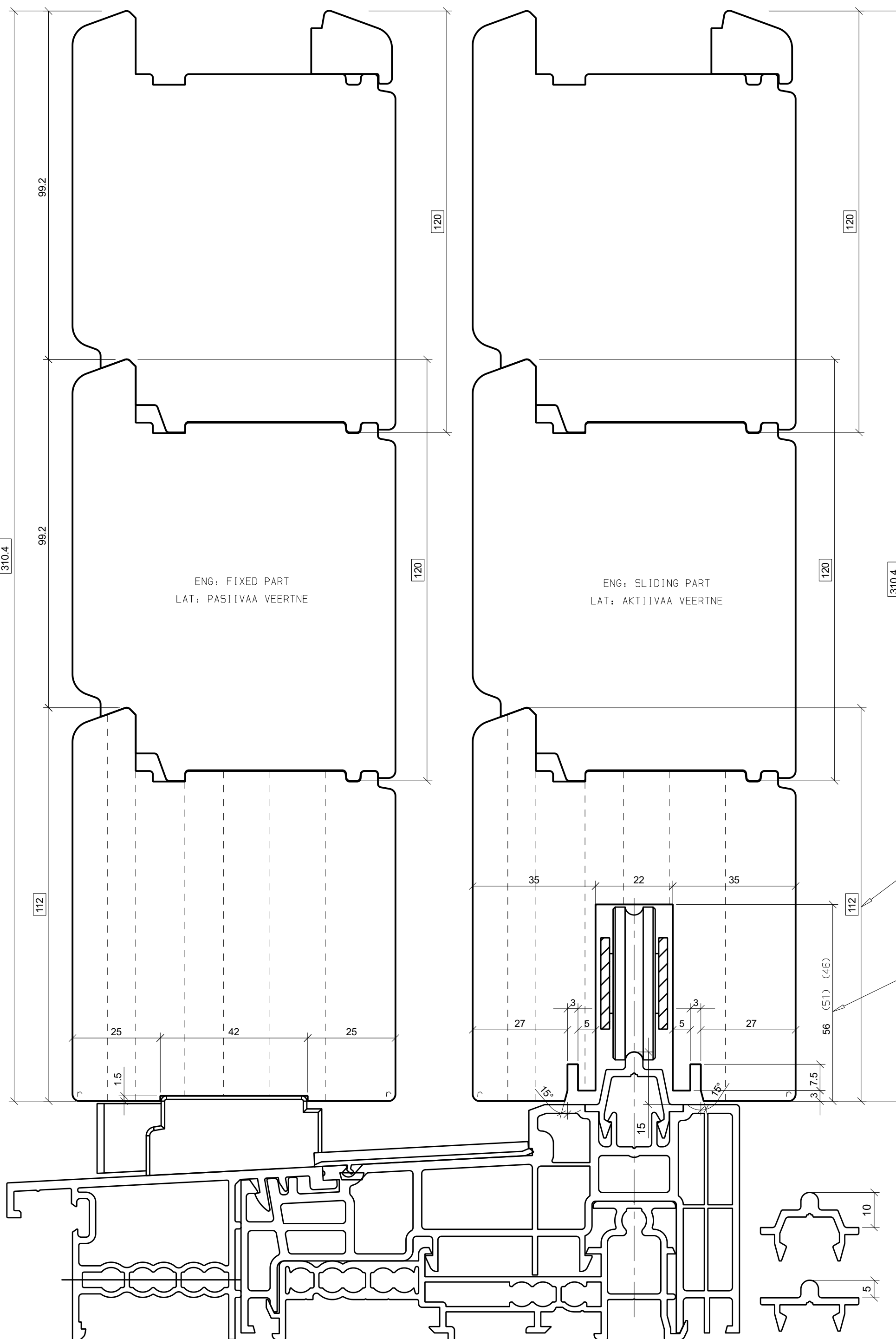
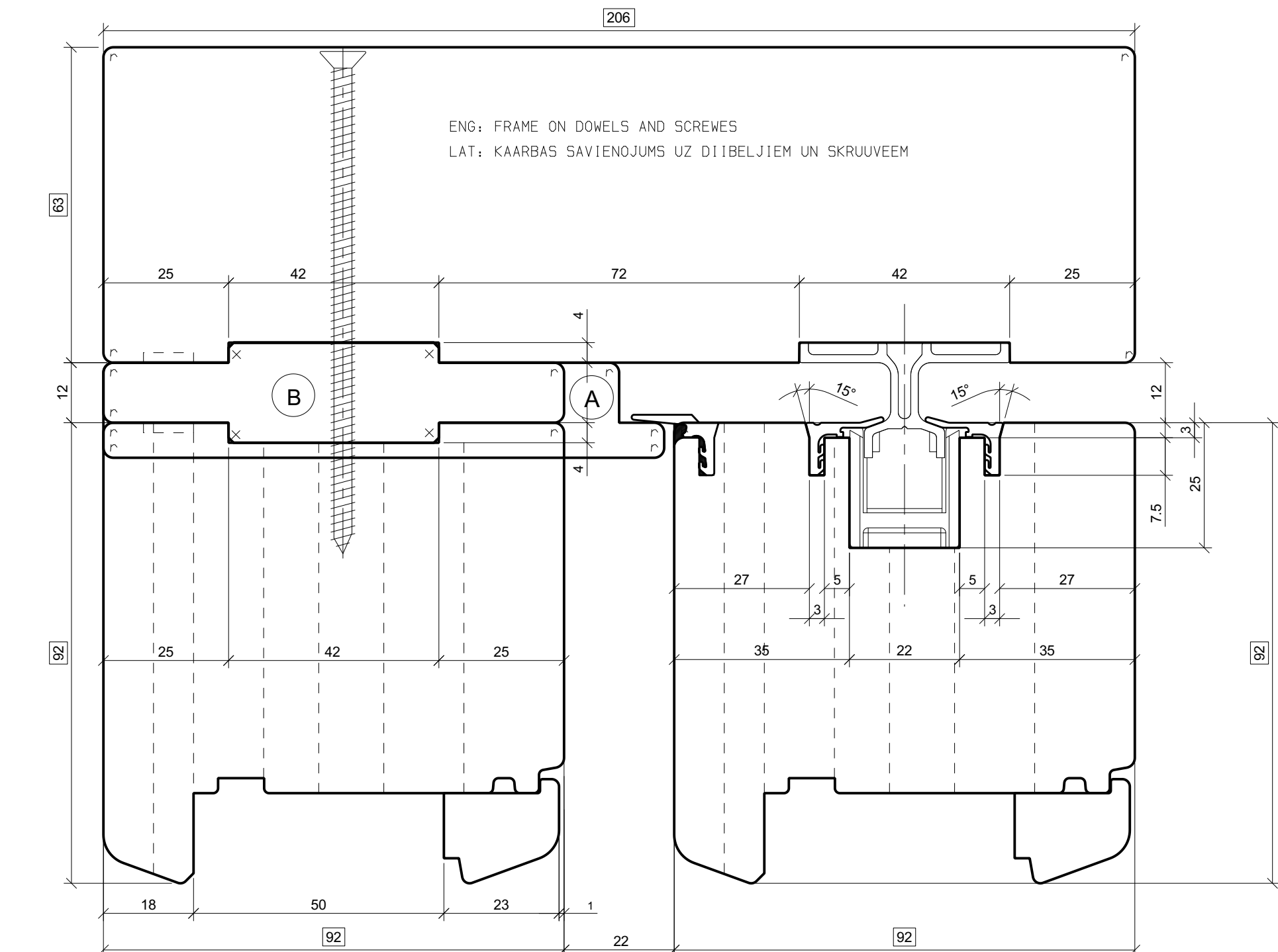
OERTLI 

Ers.d:	.
Ers.f:	.

**GU HS LIFT AND SLIDE DOOR IV92
HORIZONTAL SECTION -NON SYMMETRIC
STEMEREDER ALUMINIUM CLADDING**

Maßstab	1:1	A2	Gez.	27.05.13	SPA
K-Nr.	1007038		Gepr.	.	.
K-Name	BRANGS - WWL HOUSES				
SD 1505707 002 02 A					

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 ○ = R 1.5
 r = R 2
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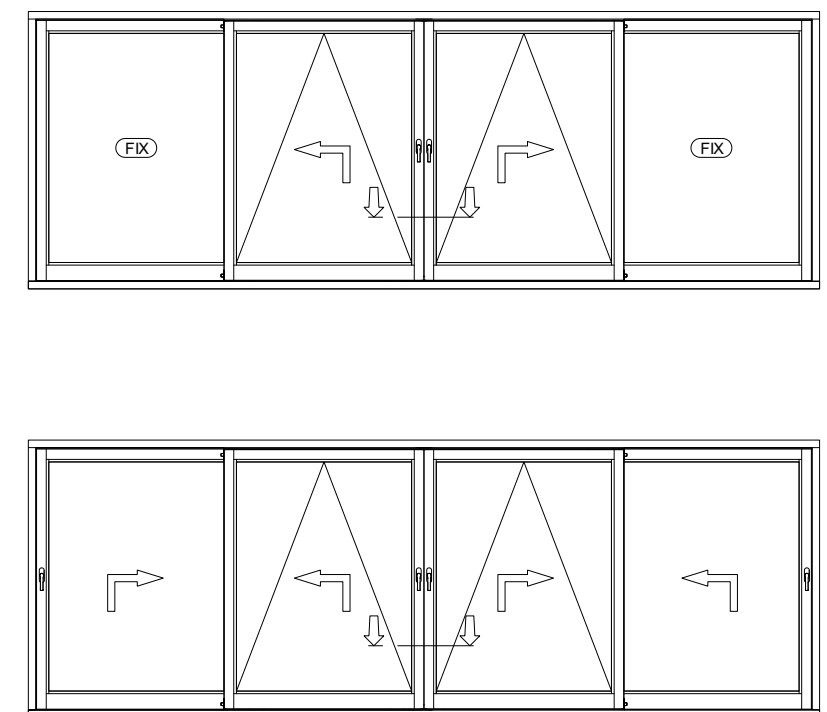
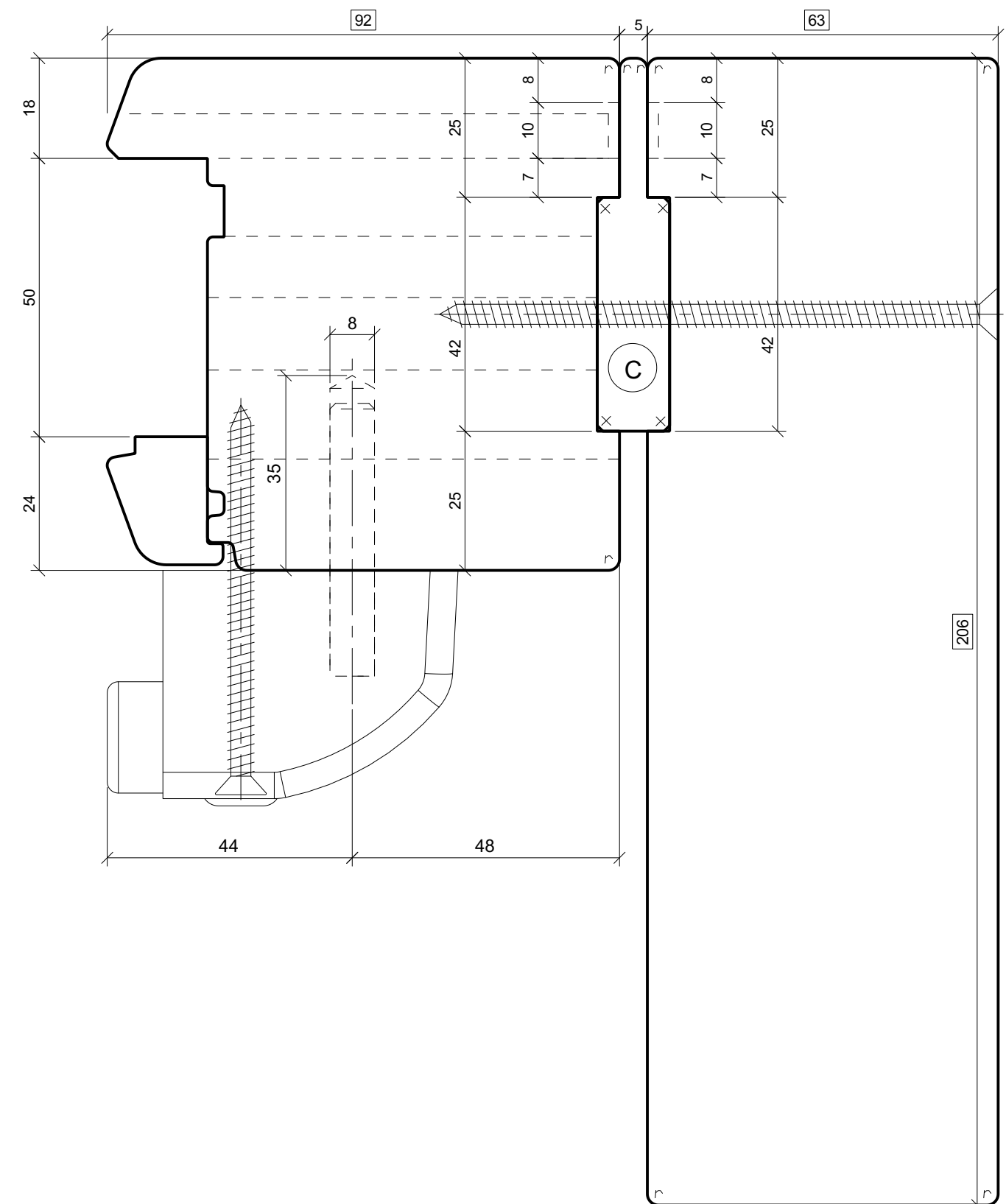
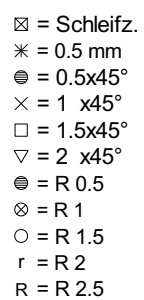


ENG: To increase profile width – change corner joint to countertenon and dowels/screws.
LAT: max tapu dziljums ir 112mm deelj instrumenta D320.
Lai palielinātu detaļas platumu – jāpaarīet uz skruvprofila un diiļelju / skruuvju stūra savienojumu.

Max with tool D320mm

56mm pie 15mm slided
51mm pie 10mm slided
46mm pie 5mm slided

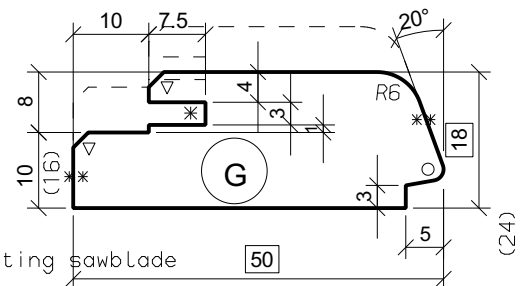
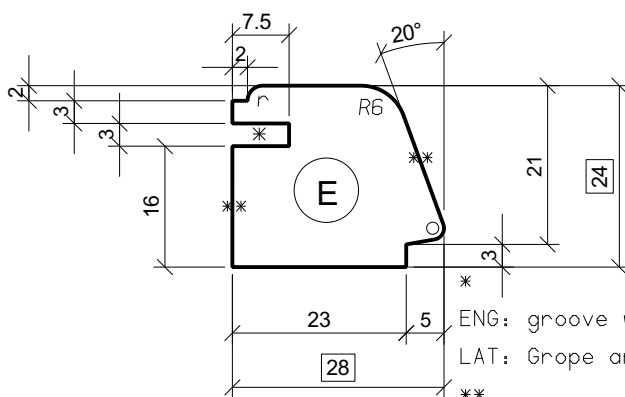
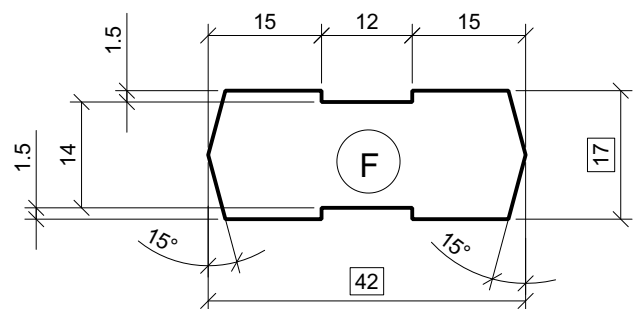
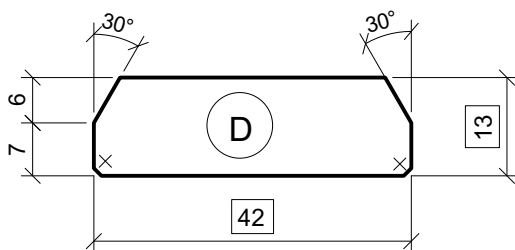
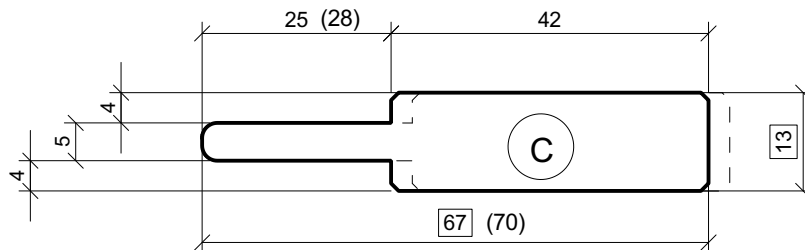
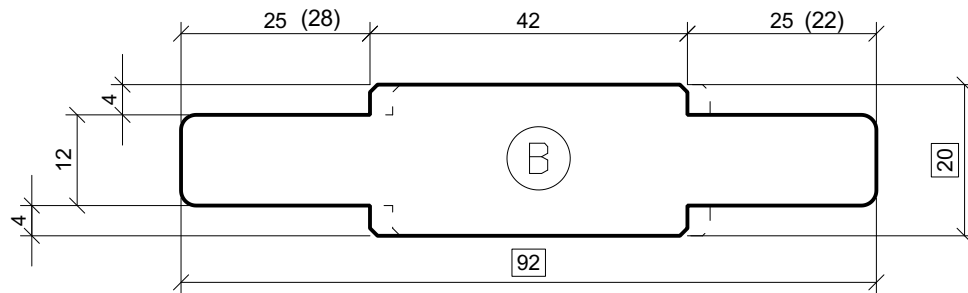
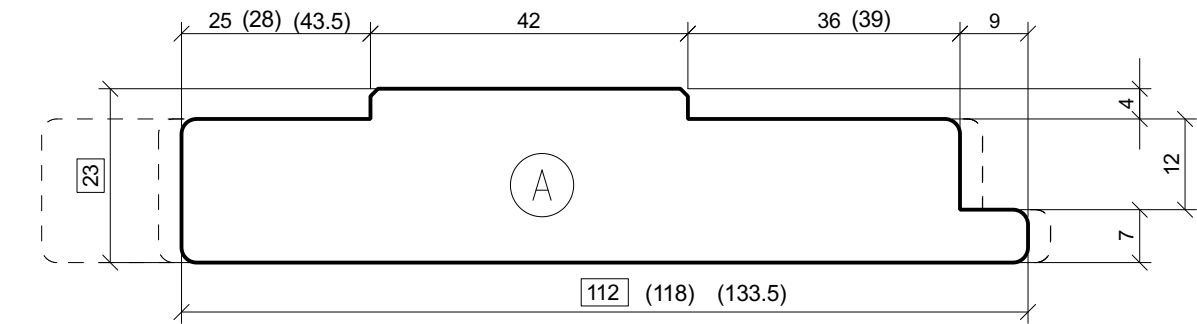
					
	Ers.d: . Ers.f: .				
GU HS LIFT AND SLIDE DOOR IV92 VERTICAL SECTION					
Maßstab	1:1	A2	Gez.	16.05.13	SPA
K-Nr.	1007038				
K-Name	BRANGS - WWL HOUSES				
					SD 1505707 003 01 A



Ers.d:	.
Ers.f:	.

Maßstab	1:1	A2	Gez.	16.05.13	SPA
K-Nr.	1007038		Gepr.	.	.
K-Name	BRANGS - WWL HOUSES				

SD 1505707 004 01 A



ENG: groove with existing sawblade
LAT: Grope ar esoshu zaagjripu

ENG: Bead sides with existing tools on 4-side moulder

LAT: Liistu saani ar esoshajiem instrumentiem uz 4-pusiigaas

OERTLI

Ers.d: .
Ers.f: .

GU HS LIFT AND SLIDE DOOR IV92
BEADS

Maßstab	1:1	A4	Gez.	19.05.13	SPA
K-Nr.	1007038	Gepr.	.	.	.
K-Name	BRANGS - WWL HOUSES				

SD 1505707 005 01 A